

## Scytec DataXchange Overview

### Evolve Your Shop Floor with Machine Monitoring

Scytec DataXchange is an OEE machine monitoring platform that allows manufacturers to receive real-time shop floor equipment status and production metrics that can be viewed anywhere. Be proactive, rather than reactive to production environment events as data is collected from machines and made meaningful to your shop floor. Access manufacturing charts and dashboards from your phone, tablet, browser, and desktop computer. The features and benefits of DataXchange make it a machine monitoring platform that meets the needs of small facilities as well as large multi-site operations.

- DataXchange **increases OEE 10-30%**
- DataXchange connects to CNCs, cobots, fabrication equipment and legacy machines
- Integrates with **CGTech VERICUT and ERP**
- Low cost starting at **\$50 a machine per month**



### Machine Monitoring's Low Cost and Maximum Returns

Saving one hour of downtime per month per machine will typically pay for the DataXchange monthly fee. With this type of return, payback usually comes within the first few days of the month, and this is simply based on downtime savings. Savings from improved quality, increased machine utilization, customer satisfaction, accurate quoting and lower tooling costs, among other benefits, are all in addition to the savings from reducing downtime. Visit [https://scytec.com/pricing for a ROI calculator](https://scytec.com/pricing-for-a-ROI-calculator).

Scytec DataXchange provides powerful yet flexible equipment monitoring with low monthly payments and a variety of deployment options that satisfy ITAR requirements. No long-term commitments or minimum size order required. DataXchange offers a three-tiered licensing model offering everything you need at a price point that ensures scalability. Visit [https://scytec.com/pricing for rates](https://scytec.com/pricing-for-rates).

## Exposing Machine Data and Making It Useful with Charts and Dashboards

Scytec DataXchange offers a multitude of manufacturing charts that will enable manufacturers to confront bottlenecks on their shop floor. DataXchange also features dashboards that present real-time and historical production metrics that can rotate an unlimited amount of user defined screens on a TV in your shop floor. DataXchange dashboards can be configured to present data in a variety of ways including shop floor layouts, browser content like Power BI, Microsoft 365 documents, and webcams all side by side with production data.

## DataXchange Shop Floor Alerts

DataXchange users can receive configured notifications based on their needs like if a *machine is running in a low feed rate override for more than five minutes*, or if a *machine is sitting idle for more than fifteen minutes during an active shift*. The notifications are easily configured and unlimited, supplying a powerful tool to proactively address issues before they become a real problem via text, email, or Microsoft Teams.

## DataXchange Data Collection Methods

Scytec DataXchange collects machine data off common Ethernet protocols such as Fanuc FOCAS, Modbus TCP, MTConnect, Okuma THINC, OPC UA and more. Legacy machines are supported as well with a low-cost PLC that collects data off machines and sensors that do not support ethernet. Supplemental information such as reasons for excess CNC setup and unknown machine downtime can be entered via an additional application called **Operator Data Interface (ODI)** that also presents real-time machine statuses.

## The Data Points That Create Your Manufacturing Charts

The information that is pulled from your shop floor equipment can produce visual metrics that include utilization, feed rate, rapid and spindle overrides, alarm types and occurrences, downtime reasons and times, part numbers, part counts, OEE, M0/M1 and more.

## DataXchange Applications and Integrations

The Scytec DataXchange machine monitoring platform comes with different applications for different outlets. A browser-based application, **Data Display** is made for production metrics access anytime, anywhere. A **Desktop version** is also provided, that is designed for configuring DataXchange to your shop floor needs. The **Operator Data Interface (ODI)** application gets you the most accurate supplemental data from machine operators while providing real time machine statuses. **CNC Machine Connect**, a module inside of CGTech VERICUT that improves your digital twins by accessing real-time machine data off of your shop floor equipment.



Operator Data Interface(ODI)